

Date: Wednesday, 3/7/2007 8:38:18 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HINGE
Job Number : 31034	
Estimate Number : 10686	
P.O. Number : N/A	Part Number : D31613
This Issue : 3/7/2007 S.O. No. : N/A	Drawing Number : D3161 REV A2
Prsht Rev. : NC	Project Number : N/A
First Issue : NA	Drawing Revision : A2
Previous Run : 30652	Material : N/A
Written By : _____	Due Date : 3/10/2007 Qty: 6 Um: Each
Checked & Approved By : <u>07.03.07</u>	
Comment : Est A 02.04.26 New Issue NG	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MS2025737200	Piano Hinge
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Comment: Qty.: 0.2407 f(s)/Unit Total : 1.4440 f(s)

Piano Hinge

Pick:

Qty Part number Description

1 MS20257-3-7200 Hinge

Batch

M19402 x 30" (2)

M1909 x 90" (4)

feet and res? *OK*

*not in error.*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Cut to length as per dwg ( 15.0" long ) and punch end of hinge close.

Deburr if necessary

*m/07/03/14 x 6*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*07/03/14 (6)*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*07/13/20*

*590*

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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*(6)*

Comment: FINAL INSPECTION/W/O RELEASE


*07/03/20*

Job Completion



*U 07/03/20*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 07/03/00

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

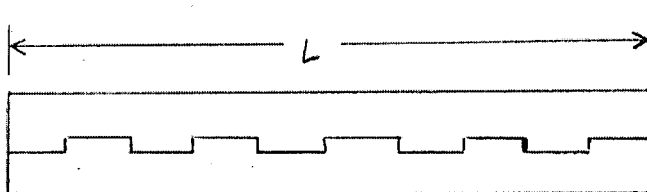
**DART**



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
AI	04.02.27	ADDED D3161-5	
AZ	04.06.30	ADD D3161-7 & D3161-9	

**RELEASED**  
02.04.24 #

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31034

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